## SIO-2® PF - Red Earthenware Clay

WHY CHOOSE SIO-2® PF CLAY?

This low firing clay has a distinctive red color and texture. Its high plasticity makes it a great choice for potters who want to create pieces with intricate designs and details.

IS SIO-2® PF CLAY **MICROWAVE SAFE?** PF clay should be microwave safe if it was covered in a non-porous glaze (however to ensure the longevity of your objects, it's always better to avoid using them in the microwave or dishwasher).

IS SIO-2® PF SUITABLE FOR TABLEWARE? Yes. PF clay bodies are food-safe according to ISO 6486:1999 standards.

## GLAZE

**RECOMMENDATIONS** SIO-2® PF clay is highly versatile and can be glazed with any standard glaze, in both single and twice firing processes.







Cone 010

PF Naharro

PF Ceramiques Sedo





SIO-2® PF is a red earthenware clay that is prized for its fine quality and plasticity. It can be used for a variety of applications including wheel-throwing, modelling, and shaping.

It is a traditional and highly versatile clay that has ideal coefficients of thermal expansion, which make it suitable for use with standard pottery glazes. SIO-2® PF Clay has a shrinkage rate of just 5.5%, allowing for precise control over the size and shape of your pieces.

This clay can produce amazing results using the metallic reflection technique in a reduced oxygen atmosphere. Its smooth texture and rich color make it a joy to work with, and its low firing range makes it accessible to artists of all skill levels.

Firing range: 970-1055°C / Cone 06-04 Water content (throwing): 22% Plasticity (IP Atterberg): 17 Carbonate content (CaCO3): 10% Drying shrinkage: 5.5% Firing shrinkage 1000°C: 0.6% Porosity (water absorption) 1000°C: 13.5% Dry bending strength: 6.6 N/mm2 Fired bending strength 1000°C: 27.9 N/mm2 Thermal coefficient 1000°C (25-500°C): 77.7x10^-7°C^-1



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